



1	 Company Name Not Available Bedford, MA USA	Case Name: SIMULATION FINAL.hsc
2		Unit Set: SI-user1
3		Date/Time: Sun Jun 26 21:27:25 2022
4		
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Workbook: Case (Main)

Material Streams							Fluid Pkg:	All
Name	FEED	RECYCLE	mixed	to reactor	from reactor			
Vapour Fraction	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	
Temperature (C)	40.00 *	46.10 *	44.43	200.0 *	200.0 *	200.0 *	200.0 *	
Pressure (kPa)	4000 *	4000 *	4000	3950	3850	3850	3850	
Molar Flow (kgmole/h)	79.91	261.9 *	341.8	341.8	302.3	302.3	302.3	
Mass Flow (kg/h)	1000 *	1533	2533	2533	2533	2533	2533	
Liquid Volume Flow (m3/h)	2.795	8.128	10.92	10.92	9.311	9.311	9.311	
Heat Flow (kJ/h)	-7.836e+006	-9.193e+006	-1.703e+007	-1.540e+007	-1.655e+007	-1.655e+007	-1.655e+007	
Name	dummy liquid	condensed mixture	vapour	liquid	PURGE			
Vapour Fraction	0.0000	0.8678	1.0000	0.0000	1.0000	1.0000	1.0000	
Temperature (C)	200.0	40.00 *	40.00	40.00	40.00	40.00	40.00	
Pressure (kPa)	3850	3800	3800	3800	3800	3800	3800	
Molar Flow (kgmole/h)	0.0000	302.3	262.3	39.96	0.0000	0.0000	0.0000	
Mass Flow (kg/h)	0.0000	2533	1525	1008	0.0000	0.0000	0.0000	
Liquid Volume Flow (m3/h)	0.0000	9.311	8.135	1.176	0.0000	0.0000	0.0000	
Heat Flow (kJ/h)	0.0000	-1.971e+007	-9.157e+006	-1.055e+007	0.0000	0.0000	0.0000	
Name	Recycled	to recycle	METHANOL	DUMMY	WATER			
Vapour Fraction	1.0000	1.0000	1.0000	0.0000	0.0000	0.0000	0.0000	
Temperature (C)	40.00	46.10	138.2	138.2	174.3	174.3	174.3	
Pressure (kPa)	3800	4000 *	1000	1000	1015	1015	1015	
Molar Flow (kgmole/h)	262.3	262.3	19.97	3.996e-007	19.99	19.99	19.99	
Mass Flow (kg/h)	1525	1525	639.5	1.263e-005	368.4	368.4	368.4	
Liquid Volume Flow (m3/h)	8.135	8.135	0.8017	1.582e-008	0.3740	0.3740	0.3740	
Heat Flow (kJ/h)	-9.157e+006	-9.109e+006	-4.031e+006	-9.181e-002	-5.448e+006	-5.448e+006	-5.448e+006	
Name	Water source	to condenser	final product	water return	shipping			
Vapour Fraction	0.0000	0.0000	0.0007	0.0000	0.0000	0.0000	0.0000	
Temperature (C)	30.00 *	30.03	43.39	45.04	42.06	42.06	42.06	
Pressure (kPa)	150.0 *	600.0 *	950.0	550.0	200.0	200.0	200.0	
Molar Flow (kgmole/h)	712.8	712.8	19.97	712.8	19.70	19.70	19.70	
Mass Flow (kg/h)	1.284e+004 *	1.284e+004	639.5	1.284e+004	629.1	629.1	629.1	
Liquid Volume Flow (m3/h)	12.87	12.87	0.8017	12.87	0.7885	0.7885	0.7885	
Heat Flow (kJ/h)	-2.038e+008	-2.038e+008	-4.885e+006	-2.030e+008	-4.796e+006	-4.796e+006	-4.796e+006	
Name	vent							
Vapour Fraction	1.0000							
Temperature (C)	42.06							
Pressure (kPa)	200.0							
Molar Flow (kgmole/h)	0.2647							
Mass Flow (kg/h)	10.44							
Liquid Volume Flow (m3/h)	1.313e-002							
Heat Flow (kJ/h)	-8.922e+004							

Compositions							Fluid Pkg:	All
Name	FEED	RECYCLE	mixed	to reactor	from reactor			
Comp Mole Frac (CO2)	0.2500 *	0.0874 *	0.1254	0.1254	0.0764	0.0764	0.0764	
Comp Mole Frac (Hydrogen)	0.7500 *	0.9063 *	0.8698	0.8698	0.7874	0.7874	0.7874	
Comp Mole Frac (Methanol)	0.0000 *	0.0049 *	0.0037	0.0037	0.0696	0.0696	0.0696	
Comp Mole Frac (H2O)	0.0000 *	0.0015 *	0.0011	0.0011	0.0666	0.0666	0.0666	
Name	dummy liquid	condensed mixture	vapour	liquid	PURGE			
Comp Mole Frac (CO2)	0.0115	0.0764	0.0864	0.0109	0.0864	0.0864	0.0864	
Comp Mole Frac (Hydrogen)	0.0145	0.7874	0.9073	0.0004	0.9073	0.9073	0.9073	
Comp Mole Frac (Methanol)	0.3140	0.0696	0.0049	0.4943	0.0049	0.0049	0.0049	
Comp Mole Frac (H2O)	0.6600	0.0666	0.0015	0.4944	0.0015	0.0015	0.0015	
Name	Recycled	to recycle	METHANOL	DUMMY	WATER			
Comp Mole Frac (CO2)	0.0864	0.0864	0.0219	0.0008	0.0000	0.0000	0.0000	
Comp Mole Frac (Hydrogen)	0.9073	0.9073	0.0008	0.0000	0.0000	0.0000	0.0000	
Comp Mole Frac (Methanol)	0.0049	0.0049	0.9596	0.9679	0.0296	0.0296	0.0296	
Comp Mole Frac (H2O)	0.0015	0.0015	0.0178	0.0312	0.9704	0.9704	0.9704	

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Workbook: Case (Main) (continued)

Compositions (continued)

Fluid Pkg: All

Name	Water source	to condenser	final product	water return	shipping
Comp Mole Frac (CO2)	0.0000 *	0.0000	0.0219	0.0000	0.0118
Comp Mole Frac (Hydrogen)	0.0000 *	0.0000	0.0008	0.0000	0.0000
Comp Mole Frac (Methanol)	0.0000 *	0.0000	0.9596	0.0000	0.9702
Comp Mole Frac (H2O)	1.0000 *	1.0000	0.0178	1.0000	0.0180
Name	vent				
Comp Mole Frac (CO2)	0.7717				
Comp Mole Frac (Hydrogen)	0.0607				
Comp Mole Frac (Methanol)	0.1663				
Comp Mole Frac (H2O)	0.0013				

Energy Streams

Fluid Pkg: All

Name	heater duty	reactor cooling	Prod cooler duty	recyl comp power	CONDENSER DUTY
Heat Flow (kJ/h)	1.626e+006	-1.151e+006	3.154e+006	4.807e+004	4.373e+006
Name	REBOILER DUTY	Pump power			
Heat Flow (kJ/h)	5.444e+006	7677			

Unit Ops

Operation Name	Operation Type	Feeds	Products	Ignored	Calc Level
MIX-100	Mixer	FEED	mixed	No	500.0 *
		RECYCLE			
feed heater	Heater	mixed	to reactor	No	500.0 *
		heater duty			
REACTOR	Cont. Stirred Tank Reactor	to reactor	dummy liquid	No	500.0 *
		reactor cooling	from reactor		
			reactor cooling		
product cooler	Cooler	from reactor	condensed mixture	No	500.0 *
			Prod cooler duty		
separator	Separator	condensed mixture	liquid	No	500.0 *
			vapour		
purge splitter	Tee	vapour	PURGE	No	500.0 *
			Recycled		
recycle compressor	Compressor	Recycled	to recycle	No	500.0 *
		recyl comp power			
RECYCLE	Recycle	to recycle	RECYCLE	No	3500 *
DISTILLATION	Distillation	liquid	WATER	No	2500 *
		REBOILER DUTY	METHANOL		
			DUMMY		
			CONDENSER DUTY		
Water pump	Pump	Water source	to condenser	No	500.0 *
		Pump power			
Condenser	Heat Exchanger	METHANOL	final product	No	500.0 *
		to condenser	water return		
Water T control	Adjust			No	3500 *
methanol storage	Tank	final product	shipping	No	500.0 *
			vent		